





A full table, 3 Axis CNC work centre, to value add all your benchtop works.

The LEGEND is a simple cost efficient machine that can take a full slab and can do your undermount cutouts, drill holes, drain grooves, flat drain board recess, outside edge profile work, shaping and polishing using the appropriate tooling, engraving and all other functions that might be relevant to today's benchtop manufacturing.

Being of a monolithic design, it is easy to lift into place and commissioned, giving more time for the technician to spend instructing the operator. Our simple to use pre-written programming is stone mason friendly and consists of all commonly used sinks in an easy to read menu, as well as a second parametric program for uncommon generic sinks. New requests by customers has enabled our design department to write specialized programs such as bathtub surrounds and large island benchtops with curved sides.

The machine is also capable to be used as a normal CNC for the well versed operator, using CAD-CAM programming.









DIMENSIONS OF INSTALLED MACHINE

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WIDTH	7000	mm	275.6	in
DEPTH	5300	mm	208.7	in
HEIGHT	2500	mm	98.4	in
WEIGHT	5000	kg	11000.0	lb
MAX SIZE OF SLAB				
WIDTH	5000	mm	196.9	in
DEPTH	2200	mm	86.6	in
FEATURES & FEEDS				
CUTTING WIDTH (LONG TRAVEL STROKE)	4000	mm	157.5	in
CUTTING DEPTH (CROSS TRAVEL STROKE)	2000	mm	78.7	in
CUTTING WEIGHT (HEAD UP AND DOWN)	300	mm	11.8	in
AIR PRESSURE (WORKING)	7	bar	102	psi
AIR PRESSURE (CONSUMPTION)	350	litres/min		
		litres/min	1	(clear
	50	litres/min		ecycled
MAGAZINE		YES	54	Pos
VACUUM CUPS		YES		
VACUUM GENERATOR		YES		
BACK CAMPS		NO		
FRONT CLAMPS		NO		
AUTOMATIC GREASING		YES		
LASER CUTTING GUIDE		YES		
MICROSOFT WINDOWS COMPATIBLE		YES		
AUTOMATIC TOOL CHANGER		YES		
HANDWHEEL		YES		
MAIN SPINDLE POWER	15	kW	20	hp
MAIN SPINDLE SPEED (MIN & MAX)	4500	rpm	10000	rpm
POWER REQUIRED	30A, 400V, 3 phases + Neutral 50A, 208V, 3 phases + Neutral			
*CONNECTIONS REQUIRED (SUPPLIED BY CUSTOMER)	50A, 20	8v, 3 phase	s + Neutra	1
POWER, WATER, COMPRESSED AIR.				

*TOOLING

CONSULT YOUR LOCAL FARNESE DEALER FOR ANY TOOLING REQUIRED STANDARD PROFILES: Z, ZS, A ARE SUPPLIED WITH THE EQUIPMENT.

TECHINICAL SPECIFICATIONS















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Owning to the constant updating of our designs, descriptions and technical data shown in our drawings and folders are not binding. Possible alterations deemed by the makers as convenient will be effected at any time without previous notice.